## PROJECT REPORT

## Of

## SURGICAL BANDAGE

## PURPOSE OF THE DOCUM ENT

This particular pre-feasibility is regarding Surgical Bandage

The objective of the pre-feasibility report is primarily to facilitate potential entrepreneurs in project identification for investment and in order to serve his objective; the document covers various aspects of the project concept development, start-up, marketing, finance and management.
[We can modify the project capacity and project cost as per your requirement. We can also prepare project report on any subject as per your requirement.]

## PROJECT AT A GLANCE

1 Name of the Entreprenuer
2 Constitution (legal Status)
3 Father's/ Spouce's Name
4 Unit Address :
5 Product and By Product
6 Name of the project / business activity proposed:

6 Name of the project/ business activity proposed :

7 Cost of Project
8 Means of Finance
Term Loan
KVIC Margin Money
Own Capital
Working Capital
Debt Service Coverage Ratio
10 Pay Back Period
11 Project Implementation Period
12 Break Even Point
13 Employment
14 Power Requirement
15 Major Raw materials
16 Estimated A nnual Sales Turnover
16 Detailed Cost of Project \& M eans of Finance

COST OF PROJECT

| (Rs. In Lacs) <br> Particulars Amount |  |
| :--- | :---: |
| Land | Rented/ Owned |
| Building \& Civil Work | 5.00 |
| Plant \& Machinery | 5.50 |
| Furniture \& Fixtures | 0.50 |
| Pre-operative Expenses | 0.50 |
| Working Capital Requirement | 2.92 |
| Total | $\mathbf{1 4 . 4 2}$ |

MEANS OF FINANCE

| Particulars | Amount |  |  |  |
| :--- | ---: | :---: | :---: | :---: |
| Own Contribution @10\% | 1.44 |  |  |  |
|  |  |  |  |  |
| Term Loan | 10.35 |  |  |  |
| Workign Capital Finance | 2.63 |  |  |  |
| Total | $\mathbf{1 4 . 4 2}$ |  |  |  |
|  |  |  |  |  |
| KVIC Margin Monery Urban | General |  |  |  | Special $15 \%$ 25\%

$X X X X X X X$

XXXXXXX
XXXXXXXX
XXXXXXXX

| Taluk/ Block: |  |  |  |  |
| :--- | :--- | :--- | :--- | :--- |
| District: |  | XXXXX |  |  |
| Pin: | XXXXX | State: | XXXXX |  |
| E-Mail | $:$ | XXXXX |  |  |
| Mobile |  | XXXXX |  |  |

Surgical Bandages

Manufaturing Unit of Surgical Bandages

## Rs.10.35 Lacs

As per Project Eligibility
Rs.1.44 Lacs
Rs.2.63 Lacs
2.23

5 Years
6 Months

41\%
10 Persons
30 Kw
Polypropylene Roll \& Natural Rubber
25.65 Lacs

KVIC Margin Monery Rural

## INTRODUCTION



Surgical Bandage is the products manufactured from white bleached cotton gauge cloth of suitable quality. Bandages are used extensively in health care institutions. The uses of bandages range from simple dressing of superficial wounds to holding together fractured bones or body parts for rehabilitation and recovery. Surgical bandage making project can be initiated as small scale with moderate capital investment. The demand of Surgical Bandage is found all throughout the year. Surgical bandage are the products manufactured from white bleached cotton gauge cloth of suitable quality. Surgical bandage come in roll form in length of 3 to 4 meter

With the establishment of large number of primary hospitals and rural health centers, the demand for surgical bandages has increased considerably. This item is regulated under the drugs Control Act and a manufacturing license under the provision of the act, will have to be obtained. There is good scope for new investment. New entrepreneur may venture in to this field keeping in mind to face the marketing competition.

## MANUFACTURING PROCESS

## > RAW MATERIAL

The main raw material required is bleached cotton gauge cloth of suitable quality,. The width of cloth ranges from 2.5 to 15 cm and length from 3 to 4 metre. The annual requirement is estimated at 6 lakh metre for 100 per cent capacity utilization (assuming a loss of 10 per cent due to cutting and rejection). The consumables required are brown paper for packing as per the capacity. The brown paper would be available from local market.

## PROCESS

The process of manufacturing surgical bandages passes through the following stages: -

* Purchasing or weaving the bandage cloth
* Clearing and removing of organic impurities
* Washing and bleaching
* Drying and calendaring
* Rolling and cutting and
* Packing.

The main raw material for surgical bandage making is bleached cotton gauge cloth of suitable quality,. The width of cloth ranges from 2.5 to 15 cm and length from 3 to 4 meter. The cloth which is used to make Surgical Bandage is to be sourced from local market. At first you have to make the cloth germ-free with some process. Now roll up the cloth. In the indicated place of the machine. You have to cut the cloth in indicated size you want with Cutting Machine.


## INDUSTRY OUTLOOK/ MARKETING

The segment of absorbent and packing gauze surgical dressings is expected to grow worldwide owing to factors such as increasing incidences of road accidents and sports related injuries. Globally raising aging population and the growing prevalence of chronic diseases. In addition, the swift healing times brought about by the usage of wound dressings make them useful during emergency care. The rising incidence of wound infections raises the sale of wound dressings, thus having a positive impact on the market.

The demand for surgical cotton is rapidly increasing in India as more people are getting access to basic health care and the number of people who can afford more complex medical facilities, like surgeries, transplants, etc. has increased in the country. Besides the Indian market, there is enormous export potential for surgical cotton in countries such as the US, EU and Japan, There is also a rise in demand for Indian surgical cotton in Middle East and African region.

PROJECTED BALANCE SHEET

| PARTICULARS | IST YEAR | IIND YEAR | IIIRD YEAR | IVTH YEAR | VTH YEAR |
| :---: | :---: | :---: | :---: | :---: | :---: |
| SOURCES OF FUND |  |  |  |  |  |
| Capital Account | 1.44 | 1.44 | 1.44 | 1.44 | 1.44 |
| Retained Profit | 2.12 | 5.77 | 10.95 | 17.95 | 26.64 |
| Term Loan | 10.35 | 7.76 | 5.18 | 2.59 | - |
| Cash Credit | 2.63 | 2.63 | 2.63 | 2.63 | 2.63 |
| Sundry Creditors | 0.11 | 0.13 | 0.16 | 0.18 | 0.20 |
| Provisions \& Other Liab | 0.36 | 0.40 | 0.44 | 0.48 | 0.53 |
| TOTAL: | 17.01 | 18.13 | 20.79 | 25.27 | 31.45 |

## APPLICATION OFFUND

Fixed A ssets ( G ross)
Gross Dep.
Net Fixed Assets

| 11.00 | 11.00 |
| ---: | ---: |
| 1.35 | 2.55 |
| 9.65 | 8.45 |

11.00
3.59
7.41
11.00
4.50
6.50
11.00
1.35
9.65
8.45
7.41
6.50
5.70

## Current A ssets

Sundry Debtors
Stock in Hand
Cash and Bank
Deposits \& Advances

| 1.80 | 2.25 | 2.63 | 3.01 | 3.38 |
| ---: | ---: | ---: | ---: | ---: |
| 1.24 | 1.49 | 1.74 | 1.98 | 2.23 |
| 3.33 | 4.85 | 7.81 | 12.45 | 18.66 |
| 1.00 | 1.10 | 1.21 | 1.33 | 1.46 |
|  |  |  |  |  |
| $\mathbf{1 7 . 0 1}$ | $\mathbf{1 8 . 1 3}$ | $\mathbf{2 0 . 7 9}$ | $\mathbf{2 5 . 2 7}$ | $\mathbf{3 1 . 4 5}$ |

TOTAL:

| PARTICULARS | IST YEAR | IIND YEAR | IIIRD YEAR | IVTH YEAR | VTH YEAR |
| :---: | :---: | :---: | :---: | :---: | :---: |
| SOURCES OFFUND |  |  |  |  |  |
| Share Capital | 1.44 | - |  |  |  |
| Reserve \& Surplus | 2.12 | 4.06 | 6.48 | 8.75 | 10.86 |
| Depriciation \& Exp. W/ off | 1.35 | 1.20 | 1.04 | 0.91 | 0.79 |
| Increase in Cash Credit | 2.63 | - | - | - | - |
| Increase In Term Loan (New) | 10.35 | - | - | - | - |
| Increase in Creditors | 0.11 | 0.02 | 0.02 | 0.02 | 0.02 |
| Increase in Provisions | 0.36 | 0.04 | 0.04 | 0.04 | 0.05 |
| TOTAL: | 18.36 | 5.31 | 7.59 | 9.73 | 11.73 |
| APPLICATION OFFUND |  |  |  |  |  |
| Increase in Fixed A ssets | 11.00 | - | - | - | - |
| Increase in Stock | 1.24 | 0.25 | 0.25 | 0.25 | 0.25 |
| Increase in Debtors | 1.80 | 0.45 | 0.38 | 0.38 | 0.38 |
| Increase in Deposits \& Adv | 1.00 | 0.10 | 0.11 | 0.12 | 0.13 |
| Repayment of Term Loan (New) | - | 2.59 | 2.59 | 2.59 | 2.59 |
| Taxation | - | 0.41 | 1.30 | 1.75 | 2.17 |
| TOTAL: | 15.04 | 3.79 | 4.62 | 5.08 | 5.52 |
| Opening Cash \& Bank Balance | - | 3.33 | 4.85 | 7.81 | 12.45 |
| Add : Surplus | 3.33 | 1.52 | 2.97 | 4.64 | 6.21 |
| Closing Cash \& Bank Balance | 3.33 | 4.85 | 7.81 | 12.45 | 18.66 |


| PROJECTED PROFITABILITY STATEMENT |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| PARTICULARS | IST YEAR | IIND YEAR | IIIRD YEAR | IVTH YEAR | VTH YEAR |
| A) SALES |  |  |  |  |  |
| Gross Sale | 25.65 | 32.13 | 37.53 | 42.93 | 48.33 |
| Total (A) | 25.65 | 32.13 | 37.53 | 42.93 | 48.33 |
| B) COST OF SALES |  |  |  |  |  |
| Raw Mateiral Consumed | 4.80 | 5.76 | 6.72 | 7.68 | 8.64 |
| Elecricity Expenses | 3.96 | 4.75 | 5.54 | 6.34 | 7.13 |
| Repair \& M aintenance | - | 0.32 | 0.38 | 0.43 | 0.48 |
| Labour \& Wages | 8.64 | 9.50 | 10.45 | 11.50 | 12.65 |
| Depriciation | 1.35 | 1.20 | 1.04 | 0.91 | 0.79 |
| Consumables and Other Expenses | 0.51 | 0.64 | 0.75 | 0.86 | 0.97 |
| Cost of Production | 19.26 | 22.18 | 24.89 | 27.71 | 30.66 |
| Add: O pening Stock/WIP | - | 1.08 | 1.30 | 1.51 | 1.73 |
| Less: Closing Stock /WIP | 1.08 | 1.30 | 1.51 | 1.73 | 1.94 |
| Cost of Sales (B) | 18.18 | 21.96 | 24.67 | 27.50 | 30.45 |
| C) GROSS PROFIT (A-B) | 7.47 | 10.17 | 12.86 | 15.43 | 17.88 |
|  | 29\% | 32\% | 34\% | 36\% | 37\% |
| D) Bank Interest (Term Loan ) | 0.89 | 1.08 | 0.78 | 0.48 | 0.19 |
| Bank Interest ( C.C. Limit) | 0.26 | 0.26 | 0.26 | 0.26 | 0.26 |
| E) Salary to Staff | 3.17 | 3.48 | 3.83 | 4.22 | 4.64 |
| F) Selling \& Adm Expenses Exp. | 1.03 | 1.29 | 1.50 | 1.72 | 1.93 |
| TOTAL (D+E) | 5.35 | 6.11 | 6.38 | 6.68 | 7.02 |
| H) NET PROFIT | 2.12 | 4.06 | 6.48 | 8.75 | 10.86 |
| 1) Taxation | - | 0.41 | 1.30 | 1.75 | 2.17 |
| J) PROFIT (After Tax) | 2.12 | 3.65 | 5.18 | 7.00 | 8.69 |

Items to be M anufactured
Surgical Bandage

| Manufacturing Capacity | Surgical Bandad | 2,000.00 | M eters |
| :---: | :---: | :---: | :---: |
|  | - |  |  |
|  |  |  |  |
| No. of Working Hour |  | 10 |  |
|  |  |  |  |
| No of Working Days per month |  | 25 |  |
|  |  |  |  |
| No. of Working Day per annum |  | 300 |  |
|  |  |  |  |
| Total Production per Annum |  | 6,00,000 | Meters |
|  |  |  |  |
| Year |  | Capacity | Sheet |
|  |  | Utilisation |  |
|  |  |  |  |
| IST YEAR |  | 50\% | 3,00,000 |
| IIND YEAR |  | 60\% | 3,60,000 |
| IIIRD YEAR |  | 70\% | 4,20,000 |
| IVTH YEAR |  | 80\% | 4,80,000 |
| VTH YEAR |  | 90\% | 5,40,000 |
|  |  |  |  |

COMPUTATION OF RAW MATERIAL

| Item Name |  | Quantity of Raw Material | Recovery |
| :---: | :---: | :---: | :---: |
| Raw Material <br> Bandage Cloth <br> Total (Rounded off in lacs) <br> Annual Consumption cost | $\begin{aligned} & 100 \% \\ & \text { ( In Lacs) } \end{aligned}$ | 6,00,000 | 100\% |
| Raw Material Consumed | Capacity <br> Utilisation |  | Amount (Rs.) |
| IST YEAR | 50\% |  | 4.80 |
| IIND YEAR | 60\% |  | 5.76 |
| IIIRD YEAR | 70\% |  | 6.72 |
| IVTH YEAR | 80\% |  | 7.68 |
| VTH YEAR | 90\% |  | 8.64 |

## COMPUTATION OF SALE

| Particulars | IST YeAR | IIND YEAR | IIIRD YEAR | IVTH YEAR | VTH YEAR |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |
|  |  |  |  |  |  |
| Op Stock | - | 15,000 | 18,000 | 21,000 | 24,000 |
|  |  |  |  |  |  |
| Production | 3,00,000 | 3,60,000 | 4,20,000 | 4,80,000 | 5,40,000 |
|  |  |  |  |  |  |
|  | 3,00,000 | 3,75,000 | 4,38,000 | 5,01,000 | 5,64,000 |
| Less : Closing Stock | 15,000 | 18,000 | 21,000 | 24,000 | 27,000 |
|  |  |  |  |  |  |
| Net Sale | 2,85,000 | 3,57,000 | 4,17,000 | 4,77,000 | 5,37,000 |
|  |  |  |  |  |  |
| Sale Price Mtr | 9.00 | 9.00 | 9.00 | 9.00 | 9.00 |
|  |  |  |  |  |  |
| Sale (in Lacs) | 25.65 | 32.13 | 37.53 | 42.93 | 48.33 |
|  |  |  |  |  |  |
|  |  |  |  |  |  |
|  |  |  |  |  |  |

COMPUTATION OF CLOSING STOCK \& WORKING CAPITAL

| PARTICULARS | IST YEAR | IIND YEAR | IIIRD YEAR | IVTH YEAR | VTH YEAR |
| :---: | ---: | ---: | ---: | ---: | ---: |
|  |  |  |  |  |  |
|  |  |  |  |  |  |
| Finished Goods |  |  |  |  |  |
| (15 Days requirement) | 1.08 | 1.30 | 1.51 | 1.73 | 1.94 |
| Raw M aterial |  |  |  |  |  |
| (15 Days requirement) | 0.16 | 0.19 | 0.22 | 0.26 | 0.29 |
|  |  |  |  |  |  |
|  |  |  |  |  |  |
| Closing Stock | $\mathbf{1 . 2 4}$ | $\mathbf{1 . 4 9}$ | $\mathbf{1 . 7 4}$ | $\mathbf{1 . 9 8}$ | $\mathbf{2 . 2 3}$ |

COM PUTATION OF WORKING CAPITAL REQUIREMENT

| Particulars |  |  | Total |
| :--- | :--- | :--- | ---: |
|  |  |  | Amount |
| Stock in Hand |  |  | 1.24 |
|  |  |  | 1.80 |
| Sundry Debtors |  |  | 3.04 |
|  |  | Total | 0.11 |
| Sundry Creditors |  |  |  |
|  |  |  | $\mathbf{2 . 9 2}$ |
| Working Capital Requirement |  |  | 0.29 |
|  |  |  |  |
| Margin |  |  | $\mathbf{2 . 6 3}$ |
|  |  |  |  |
| Working Capital Finance |  |  |  |

BREAK UP OF LABOUR

| Particulars |  | Wages | No of | Total |
| :--- | :--- | ---: | ---: | ---: |
|  |  | Per Month | Employees | Salary |
|  |  |  |  |  |
| Skilled Worker |  | $10,000.00$ | 2 | $20,000.00$ |
| Unskilled Worker |  | $8,000.00$ | 2 | $16,000.00$ |
| Casual Labour |  | $6,000.00$ | 4 | $24,000.00$ |
|  |  |  |  |  |
|  |  |  |  | $60,000.00$ |
| Add: 20\% Fringe Benefit |  |  |  | $12,000.00$ |
| Total Labour Cost Per Month |  |  | $72,000.00$ |  |
| Total Labour Cost for theyear ( In Rs. Lakhs) |  |  |  | 8.64 |

BREAK UP OF SALARY

| Particulars |  | Salary | No of | Total |
| :--- | :--- | ---: | ---: | ---: |
|  |  | Per Month | Employees | Salary |
| Manager |  | $10,000.00$ | 1 | $10,000.00$ |
| Accountant |  | $8,000.00$ | 1 | $8,000.00$ |
| Marketing Executive |  | $6,000.00$ | 1 | $6,000.00$ |
| Total Salary Per M onth |  |  |  | $24,000.00$ |
|  |  |  |  | $2,400.00$ |
| Add: $10 \%$ Fringe Benefit |  |  |  | $26,400.00$ |
| Total Salary for the month |  |  |  |  |
| 3.17 |  |  |  |  |
| Total Salary for the year ( In Rs. Lakhs) |  |  |  |  |

COM PUTATION OF ELECTRICITY


| COM PUTATION OF DEPRECIATION |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Description | Land | Building | Plant \& | Furniture | TOTAL |
|  |  |  | Machinery |  |  |
|  |  |  |  |  |  |
| Rate of Depreciation |  | 10.00\% | 15.00\% | 10.00\% |  |
| Opening Balance | Leased | - | - | - | - |
| Addition | - | 5.00 | 5.50 | 0.50 | 11.00 |
|  | - | 5.00 | 5.50 | 0.50 | 11.00 |
| Less : Depreciation | - | 0.50 | 0.83 | 0.03 | 1.35 |
| WDV at end of Ist year | - | 4.50 | 4.68 | 0.48 | 9.65 |
| Additions During The Year | - | - | - | - | - |
|  | - | 4.50 | 4.68 | 0.48 | 9.65 |
| Less: Depreciation | - | 0.45 | 0.70 | 0.05 | 1.20 |
| WDV at end of IInd Year | - | 4.05 | 3.97 | 0.43 | 8.45 |
| Additions During The Year | - | - | - | - | - |
|  | - | 4.05 | 3.97 | 0.43 | 8.45 |
| Less: Depreciation | - | 0.41 | 0.60 | 0.04 | 1.04 |
| WDV at end of IIIrd year | - | 3.65 | 3.38 | 0.38 | 7.41 |
| Additions During The Year | - | - | - | - | - |
|  | - | 3.65 | 3.38 | 0.38 | 7.41 |
| Less : Depreciation | - | 0.36 | 0.51 | 0.04 | 0.91 |
| WDV at end of IV year | - | 3.28 | 2.87 | 0.35 | 6.50 |
| Additions During The Year | - | - | - | - | - |
|  | - | 3.28 | 2.87 | 0.35 | 6.50 |
| Less: Depreciation | - | 0.33 | 0.43 | 0.03 | 0.79 |
| WDV at end of Vth year | - | 2.95 | 2.44 | 0.31 | 5.70 |


| Year | Particulars | Amount | Addition | Total | Interest | Repayment | CI Balance |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| IST YEAR | Opening Balance |  |  |  |  |  |  |
|  | Ist Quarter | - | 10.35 | 10.35 | - | - | 10.35 |
|  | lind Quarter | 10.35 | - | 10.35 | 0.30 | - | 10.35 |
|  | IIIrd Quarter | 10.35 | - | 10.35 | 0.30 | - | 10.35 |
|  | Ivth Quarter | 10.35 | - | 10.35 | 0.30 | - | 10.35 |
|  |  |  |  |  | 0.89 | - |  |
| IIND YEAR | Opening Balance |  |  |  |  |  |  |
|  | Ist Quarter | 10.35 | - | 10.35 | 0.30 | 0.65 | 9.70 |
|  | lind Quarter | 9.70 | - | 9.70 | 0.28 | 0.65 | 9.06 |
|  | IIIrd Quarter | 9.06 | - | 9.06 | 0.26 | 0.65 | 8.41 |
|  | Ivth Quarter | 8.41 |  | 8.41 | 0.24 | 0.65 | 7.76 |
|  |  |  |  |  | 1.08 | 2.59 |  |
| IIIRD YEAR | Opening Balance |  |  |  |  |  |  |
|  | Ist Quarter | 7.76 | - | 7.76 | 0.22 | 0.65 | 7.12 |
|  | lind Quarter | 7.12 | - | 7.12 | 0.20 | 0.65 | 6.47 |
|  | IIIrd Quarter | 6.47 | - | 6.47 | 0.19 | 0.65 | 5.82 |
|  | Ivth Quarter | 5.82 |  | 5.82 | 0.17 | 0.65 | 5.18 |
|  |  |  |  |  | 0.78 | 2.59 |  |
| IVTH YEAR | Opening Balance |  |  |  |  |  |  |
|  | Ist Quarter | 5.18 | - | 5.18 | 0.15 | 0.65 | 4.53 |
|  | lind Quarter | 4.53 | - | 4.53 | 0.13 | 0.65 | 3.88 |
|  | IIIrd Quarter | 3.88 | - | 3.88 | 0.11 | 0.65 | 3.23 |
|  | Ivth Quarter | 3.23 |  | 3.23 | 0.09 | 0.65 | 2.59 |
|  |  |  |  |  | 0.48 | 2.59 |  |
| Vth Year | Opening Balance |  |  |  |  |  |  |
|  | Ist Quarter | 2.59 | - | 2.59 | 0.07 | 0.65 | 1.94 |
|  | lind Quarter | 1.94 | - | 1.94 | 0.06 | 0.65 | 1.29 |
|  | IIIrd Quarter | 1.29 | - | 1.29 | 0.04 | 0.65 | 0.65 |
|  | Ivth Quarter | 0.65 |  | 0.65 | 0.02 | 0.65 | 0.00 |
|  |  |  |  |  | 0.19 | 2.59 |  |

CALCULATION OF D.S.C.R

| PARTICULARS | IST YEAR | IIND YEAR | IIIRD YEAR | IVTH YEAR | Vth Year |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |
|  |  |  |  |  |  |
|  |  |  |  |  |  |
| CASH ACCRUALS | 3.47 | 4.85 | 6.23 | 7.91 | 9.48 |
|  |  |  |  |  |  |
| Interest on Term Loan | 0.89 | 1.08 | 0.78 | 0.48 | 0.19 |
|  |  |  |  |  |  |
| Total | 4.36 | 5.93 | 7.01 | 8.39 | 9.67 |
|  |  |  |  |  |  |
| REPAYMENT |  |  |  |  |  |
| Instalment of Term Loan | 2.59 | 2.59 | 2.59 | 2.59 | 2.59 |
| Interest on Term Loan | 0.89 | 1.08 | 0.78 | 0.48 | 0.19 |
|  |  |  |  |  |  |
| Total | 3.48 | 3.67 | 3.37 | 3.07 | 2.77 |
|  |  |  |  |  |  |
| DEBT SERVICE COVERAGE RATIO | 1.25 | 1.62 | 2.08 | 2.73 | 3.49 |
|  |  |  |  |  |  |
| AVERAGE D.S.C.R. |  |  | 2.23 |  |  |

BREAK EVEN POINT ANALYSIS

| Year | 1 | II | III | IV | V |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Net Sales \& Other Income | 25.65 | 32.13 | 37.53 | 42.93 | 48.33 |
| Less : Op. WIP Goods | - | 1.08 | 1.30 | 1.51 | 1.73 |
| Add : Cl. WIP Goods | 1.08 | 1.30 | 1.51 | 1.73 | 1.94 |
| Total Sales | 26.73 | 32.35 | 37.75 | 43.15 | 48.55 |
| Variable \& Semi Variable Exp. |  |  |  |  |  |
| Raw M aterial \& Tax | 4.80 | 5.76 | 6.72 | 7.68 | 8.64 |
| Electricity Exp/Coal Consumption at 85\% | 3.37 | 4.04 | 4.71 | 5.39 | 6.06 |
| M anufacturing Expenses 80\% | 0.41 | 0.77 | 0.90 | 1.03 | 1.16 |
| Wages \& Salary at 60\% | 7.08 | 7.79 | 8.57 | 9.43 | 10.37 |
| Selling \& adminstrative Expenses 80\% | 0.82 | 1.03 | 1.20 | 1.37 | 1.55 |
| Intt. On W orking Capital Loan | 0.26 | 0.26 | 0.26 | 0.26 | 0.26 |
| Total Variable \& Semi Variable Exp | 16.75 | 19.65 | 22.37 | 25.16 | 28.04 |
| Contribution | 9.98 | 12.69 | 15.38 | 17.98 | 20.50 |
| Fixed \& Semi Fixed Expenses |  |  |  |  |  |
| M anufacturing Expenses 20\% | 0.10 | 0.19 | 0.23 | 0.26 | 0.29 |
| Electricity Exp/Coal Consumption at 15\% | 0.59 | 0.71 | 0.83 | 0.95 | 1.07 |
| Wages \& Salary at 40\% | 4.72 | 5.20 | 5.72 | 6.29 | 6.92 |
| Interest on Term Loan | 0.89 | 1.08 | 0.78 | 0.48 | 0.19 |
| Depreciation | 1.35 | 1.20 | 1.04 | 0.91 | 0.79 |
| Selling \& adminstrative Expenses 20\% | 0.21 | 0.26 | 0.30 | 0.34 | 0.39 |
| Total Fixed Expenses | 7.87 | 8.64 | 8.90 | 9.23 | 9.64 |
| Capacity Utilization | 50\% | 60\% | 70\% | 80\% | 90\% |
| OPERATING PROFIT | 2.12 | 4.06 | 6.48 | 8.75 | 10.86 |
| BREAK EVEN POINT | 39\% | 41\% | 41\% | 41\% | 42\% |
| BREAK EVEN SALES | 21.06 | 22.01 | 21.84 | 22.15 | 22.82 |

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