## PROJECT REPORT

## Of

## PHENYL

## PURPOSE OF THE DOCUMENT

This particular pre-feasibility is regarding PHENYL

The objective of the pre-feasibility report is primarily to facilitate potential entrepreneurs in project identification for investment and in order to serve his objective; the document covers various aspects of the project concept development, start-up, marketing, finance and management.
[We can modify the project capacity and project cost as per your requirement. We can also prepare project report on any subject as per your requirement.]

## PROJECT AT A GLANCE



## PROJECT PROFILE ON <br> 'PHENYL' <br> MANUFACTURING UNIT



## INTRODUCTION

Phenyl or Pine cleaners are pine oil emulsion in water. Pine cleaners are very good cleaners having disinfecting and deodorizing properties. White phenyl is finding wide spread use and acceptance as hard surface cleaner to remove greasy, fatty and oily soils or various non-porous hard surfaces like floors, bathrooms marbles, ceramics, metals, plastics, concrete, granite, walls, cabinet, appliances etc. White phenyl assist in the removal of dirt and grim and leave all surfaces and atmosphere pleasantly smelling. It is being popular day by day in India in homes, hospitals, clinics, veterinary clinics, restaurants, factories, food establishments, offices, shops, schools, institutions, government departments etc.

## MARKET DEMAND

Phenyl has several advantages over other similar products and the same are listed below:

1. Pine cleaners are non toxic to human and pets.
2. These cleaners are non-irritating ho human skin, unlike phenol and creosote based black disinfectants.
3. Smell is very pleasant which lingers after use.
4. Do not discolor surfaces.
5. Pine oil is obtained from pine tree therefore the cleaner are herbal and environment friendly.
6. Pine oil has germicidal properties, therefore it is used in hospitals and clinics and
pet disinfection.
7. Applicable on a variety of surfaces like glass, metal. Porcelain, enamel, ceramic, plastic, linoleum, stone and concrete etc.
8. It imparts shine to hard surfaces after cleaning.

Phenyl is used in the cleaning of various floor and toilet accessories. This is required to each household, corporate and the agencies involved in the cleaning of city, hospital and other public area like Railway Station and Bus Stands etc. Its demand totally depend upon the status of the city and the households, mean it is more require in city in compression to the rural area.
As per the estimates minimum demand of a district place is around 1000 liters every month, which increases up to 50000 liters per month depending upon the class of the city, even this demand is much higher in metro cities. The above demand only includes the corporate and the households using the product. In addition to above phenyl is also required by Railway, Municipal Corporation and the organization like Sulabh Compex requires about 25-2500 liters per day depending upon the requirement. This mean the demand of phenyl is exists in allarea.

## PRODUCTION TARGETS

Basis of estimation: 300 Working Days in a Year
Single Shift basis 8 hours per shift

|  | Phenyl |
| :---: | :---: |
| Quantity (Liters) | 1,50000 |

## MANUFACTURING PROCESS

Firstly take 100 gram Rosin and 100 gram Caster Oil in a container, warm it gently. Similarly in another container take 66 gram NaOH (Caustic Soda) and dissolve it in 200 ml of distilled water. Now caustic soda is tickle down into warm mixture of Rosin and Linseed oil by stirring gently.

It would take15-20 minutes. Now stand for 45 minutes and maintain the temperature of solution at $80-90^{\circ} \mathrm{C}$. Now add with constant stirring, 300 gram creosote oil and 20 gram Monochloro phenol into warm mix of Rosin, Linseed Oil and Caustic Soda. Now add desired quantity of distilled water and warm the mixture with stirring upto $90-100^{\circ} \mathrm{C}$ for minutes. Cool the mixture and it is ready for packing. Different Raw Materials required for different Grades of Phenyl. General composition Hospital grade phenyl is given below:

1. Rosin -2.50 Kg
2. Groundnut Oil -2 Kg
3. Caustic Soda - 250 gram
4. Caustic Potash -250 gram
5. Distilled Water - 7.5 liter
6. Low Creosote Oil - 15 Liter
7. Carbolic Acid - 15 gram
8. Soft Water - 2-4 Liter

## QUALITY CONTROL STANDARDS

Quality of the product must be as per customers demand and BIS specification.

## LAND \& BUILDING

| 1. | Covered area | Sq. Ft. | 500 |
| :--- | :--- | :--- | ---: |
| 2. | Uncovered area | Sq. Ft. | 500 |
| 3. | Total area | Sq. Ft. | 1000 |
| 4. | Whether constructed or Rented |  | Rented |

## PLANT \& MACHINERY

| PARTICULARS | QTY. | RATE | AMOUNT IN RS. |
| :--- | :---: | ---: | ---: |
|  |  |  | 80000.00 |
| Cast iron pan, capacity 60 gallons | 1.00 | 80000.00 | 60000.00 |
| Mixer, stirrer-electrically operated | 1.00 | 60000.00 | 30000.00 |
| Galvanized buckets, measuring cans, scale, <br> weights, furnace, steel drums and misc. <br> Equipment | LS | 30000.00 | 20000.00 |
| Erection \& Power wiring Motive Power 3 <br> phase | LS | 20000.00 | $40,000.00$ |
| Misc Tools and Packaging filling Machine | LS | $40,000.00$ | $\mathbf{2 , 3 0 , 0 0 0 . 0 0}$ |

## RAW MATERIAL :

Rosin ,Caster Oil, Creosate Oil, Sodium Hydroxide, Monochloro etc are used in proportion The average cost of raw materials including Phenyl Bottles for packaging are taken as Rs20.00 per litre.

## ASSUMPTION FOR GENERATING PROJECT PROFITABILITY

| 1 | Number of Working Days in a <br> year | 300 Days |
| :---: | :--- | :--- |
| 2 | Number of Shifts in a day | 1 One |
| 3 | Hours in a Shift | 8 hours |
| 4 | Plant Capacity | As per demand of service |
| 5 | Raw material Estimates | Based upon product Mix |
| 6 | Depreciation | Straight Line Method |
| 7 | Manpower | According to project Requirement |
| 8 | Rent estimate | On the basis of current market prize of the <br> area. |
| 9 | Potential Area of Marketing the <br> products | Household and Hospital demand of the <br> area. |
| 10 | If project is funded, term loan <br> would be | $100 \%$ of Total investment <br> 11 Moratorium Period |
| 12 | Repayment Period | 6 months |


| PARTICULARS | IST YEAR | IIND YEAR | IIIRD YEAR | IVTH YEAR | VTH YEAR |
| :---: | :---: | :---: | :---: | :---: | :---: |
| SOURCES OF FUND |  |  |  |  |  |
| Capital Account | 0.86 | 0.86 | 0.86 | 0.86 | 0.86 |
| Retained Profit | 4.99 | 10.60 | 16.84 | 24.27 | 32.86 |
| Term Loan | 5.32 | 3.99 | 2.66 | 1.33 | 0.44 |
| Cash Credit | 2.46 | 2.46 | 2.46 | 2.46 | 2.46 |
| Sundry Creditors | 0.42 | 0.49 | 0.56 | 0.63 | 0.70 |
| Provisions \& Other Liab | 0.36 | 0.40 | 0.44 | 0.48 | 0.53 |
| TOTAL: | 14.42 | 18.80 | 23.82 | 30.04 | 36.98 |

## APPLICATION OFFUND

Fixed Assets ( G ross)
Gross Dep.
Net Fixed Assets

| 5.91 | 5.91 | 5.91 | 5.91 | 5.91 |
| :---: | :---: | :---: | :---: | :---: |
| 0.68 | 1.30 | 1.84 | 2.32 | 2.74 |
| 5.23 | 4.61 | 4.07 | 3.59 | 3.17 |

## C urrent A ssets

Sundry Debtors
Stock in Hand
Cash and Bank
Deposits \& Advances

TOTAL:

| 1.00 | 1.22 | 1.39 | 1.57 | 1.74 |
| ---: | ---: | ---: | ---: | ---: |
| 2.16 | 2.52 | 2.88 | 3.24 | 3.60 |
| 3.53 | 7.70 | 12.45 | 18.32 | 24.81 |
| 2.50 | 2.75 | 3.03 | 3.33 | 3.66 |
|  |  |  |  |  |
| $\mathbf{1 4 . 4 2}$ | $\mathbf{1 8 . 8 0}$ | $\mathbf{2 3 . 8 2}$ | $\mathbf{3 0 . 0 4}$ | $\mathbf{3 6 . 9 8}$ |

SOURCES OF FUND

| ShareCapital | 0.86 | - |  |  |  |
| :--- | :---: | :---: | :---: | :---: | :---: |
| Reserve \& Surplus | 4.99 | 6.23 | 7.80 | 9.30 | 10.73 |
| Depriciation \& Exp. W/ off | 0.68 | 0.62 | 0.54 | 0.48 | 0.42 |
| Increase in Cash Credit | 2.46 | - | - | - | - |
| Increase In Term Loan | 5.32 | - | - | - | - |
| Increase in Creditors | 0.42 | 0.07 | 0.07 | 0.07 | 0.07 |
| Increase in Provisions | 0.36 | 0.04 | 0.04 | 0.04 | 0.05 |
| TOTAL : |  | $\mathbf{1 5 . 0 9}$ | $\mathbf{6 . 9 6}$ | $\mathbf{8 . 4 5}$ | $\mathbf{9 . 8 9}$ |
|  |  |  |  |  | $\mathbf{1 1 . 2 7}$ |

## APPLICATION OF FUND

| Increase in Fixed Assets | 5.91 | - | - | - | - |
| :--- | :---: | :---: | :---: | :---: | :---: |
| Increase in Stock | 2.16 | 0.36 | 0.36 | 0.36 | 0.36 |
| Increase in Debtors | 1.00 | 0.22 | 0.18 | 0.18 | 0.18 |
| Increase in Deposits \& Adv | 2.50 | 0.25 | 0.28 | 0.30 | 0.33 |
| Repayment of Term Loan | - | 1.33 | 1.33 | 1.33 | 1.76 |
| Taxation | - | 0.62 | 1.56 | 1.86 | 2.15 |
| $\quad$ TOTAL : | $\mathbf{1 1 . 5 7}$ | $\mathbf{2 . 7 8}$ | $\mathbf{3 . 7 0}$ | $\mathbf{4 . 0 3}$ | $\mathbf{4 . 7 8}$ |
|  |  |  |  |  |  |



## COM PUTATION OF MANUFACTURING OF PHENYL

| Items to be M anufactured | PHENYL |  |  |
| :---: | :---: | :---: | :---: |
| Manufacturing Capacity per day | - | 500.00 | Lts |
|  | - |  |  |
| No. of Working Hour |  | 8 |  |
|  |  |  |  |
| No of Working Days per month |  | 25 |  |
|  |  |  |  |
| No. of Working Day per annum |  | 300 |  |
|  |  |  |  |
| Total Production per A nnum |  | 1,50,000.00 | Ltrs |
|  |  |  |  |
| Year |  | Capacity | Ltrs |
|  |  | Utilisation |  |
|  |  |  |  |
| IST YEAR |  | 60\% | 90,000 |
| IIND YEAR |  | 70\% | 1,05,000 |
| IIIRD YEAR |  | 80\% | 1,20,000 |
| IVTH YEAR |  | 90\% | 1,35,000 |
| VTH YEAR |  | 100\% | 1,50,000 |
|  |  |  |  |

COM PUTATION OF RAW MATERIAL


## COM PUTATION OF SALE

| Particulars | IST YEAR | IIND YEAR | IIIRD YEAR | IVTH YEAR | VTH YEAR |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Op Stock | - | 4,500 | 5,250 | 6,000 | 6,750 |
| Production | 90,000 | 1,05,000 | 1,20,000 | 1,35,000 | 1,50,000 |
|  | 90,000 | 1,09,500 | 1,25,250 | 1,41,000 | 1,56,750 |
| Less: Closing Stock | 4,500 | 5,250 | 6,000 | 6,750 | 7,500 |
| Net Sale | 85,500 | 1,04,250 | 1,19,250 | 1,34,250 | 1,49,250 |
| Sale Price per MT | 35.00 | 35.00 | 35.00 | 35.00 | 35.00 |
| Sale (in Lacs) | 29.93 | 36.49 | 41.74 | 46.99 | 52.24 |
|  |  |  |  |  |  |
|  |  |  |  |  |  |

COM PUTATION OF ELECTRICITY

| (A) POWER CONNECTION |  |  |  |
| :---: | :---: | :---: | :---: |
| Total Working Hour per day | Hours | 8 |  |
| Electric Load Required |  | 7 |  |
| Load Factor |  | 0.7460 |  |
| Electricity Charges | per unit | 8.00 |  |
| Total Working Days |  | 300 |  |
| Electricity Charges ( 8 Hrs Per day ) |  |  | 1,00,262.40 |
|  |  |  |  |
| Add : Minimim Charges (@10\%) |  |  |  |
|  |  |  |  |
|  |  |  |  |
| (B) D.G. SET |  |  |  |
| No. of Working Days |  | 300 | days |
| No of Working Hours |  | - | Hour per day |
| Total no of Hour |  | - |  |
| Diesel Consumption per H our |  | 8 |  |
| Total Consumption of Diesel |  | - |  |
| Cost of Diesel |  | 65.00 | Rs. / Ltr |
| Total cost of Diesel |  | - |  |
| Add : Lube Cost @15\% |  | - |  |
| Total |  | - |  |
|  |  |  |  |
| Total cost of Power \& Fuel at 100\% |  |  | 1.00 |
|  |  |  |  |
| Year | Capacity |  | Amount |
|  |  |  | (in Lacs) |
|  |  |  |  |
| IST YEAR | 60\% |  | 0.60 |
| IIND YEAR | 70\% |  | 0.70 |
| IIIRD YEAR | 80\% |  | 0.80 |
| IVTH YEAR | 90\% |  | 0.90 |
| VTH YEAR | 100\% |  | 1.00 |
|  |  |  |  |

COMPUTATION OF CLOSING STOCK \& WORKING CAPITAL

| PARTICULARS | IST YEAR | IIND YEAR | IIIRD YEAR | IVTH YEAR | VTH YEAR |
| :--- | ---: | ---: | ---: | ---: | ---: |
|  |  |  |  |  |  |
|  |  |  |  |  |  |
| Finished G oods |  |  |  |  |  |
| (15 Days requirement) | 1.26 | 1.47 | 1.68 | 1.89 | 2.10 |
| Raw M aterial |  |  |  |  |  |
| (15 Days requirement) | 0.90 | 1.05 | 1.20 | 1.35 | 1.50 |
|  |  |  |  |  |  |
|  |  |  |  |  |  |
| Closing Stock | $\mathbf{2 . 1 6}$ | $\mathbf{2 . 5 2}$ | $\mathbf{2 . 8 8}$ | $\mathbf{3 . 2 4}$ | $\mathbf{3 . 6 0}$ |

COMPUTATION OF WORKING CAPITAL REQUIREMENT

| Particulars |  |  | Total |
| :--- | :--- | :--- | ---: |
|  |  |  | Amount |
| Stock in Hand |  |  | 2.16 |
|  |  |  | 1.00 |
| Sundry Debtors |  |  | 3.16 |
|  |  | Total | 0.42 |
| Sundry Creditors |  |  | $\mathbf{2 . 7 4}$ |
|  |  |  | 0.27 |
| Working Capital Requirement |  |  | $\mathbf{2 . 4 6}$ |
|  |  |  |  |
| Margin |  |  |  |
|  |  |  |  |
| Working Capital Finance |  |  |  |

BREAK UP OF LABOUR

| Particulars |  | Wages | No of | Total |
| :--- | :--- | ---: | ---: | ---: |
|  |  | Per Month | Employees | Salary |
| Chemist |  | $15,000.00$ | 1 | $15,000.00$ |
| Skilled Worker |  | $8,000.00$ | 1 | $8,000.00$ |
| Unskilled Worker |  | $5,000.00$ | 2 | $10,000.00$ |
|  |  |  |  |  |
|  |  |  |  |  |
|  |  |  |  | $18,000.00$ |
| Add: 10\% Fringe Benefit |  |  |  | $1,800.00$ |
| Total Labour Cost Per M onth |  |  |  | $19,800.00$ |
| Total Labour Cost for theyear (In Rs. Lakhs) |  |  | 2.38 |  |

BREAK UP OF SALARY

| Particulars | Salary | No of | Total |
| :---: | :---: | :---: | :---: |
|  | Per M onth | Employees | Salary |
| Manager | 12,000.00 | 1 | 12,000.00 |
| Accountant | 8,000.00 | 1 | 8,000.00 |
|  |  |  |  |
| Total Salary Per M onth |  |  | 20,000.00 |
|  |  |  |  |
| Add: 10\% Fringe Benefit |  |  | 2,000.00 |
| Total Salary for the month |  |  | 22,000.00 |
|  |  |  |  |
|  |  |  |  |

COM PUTATION OF DEPRECIATION

| Description | Land | Building/ shed | Plant \& | Furniture | TOTAL |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Machinery |  |  |
| Rate of Depreciation |  | 10.00\% | 15.00\% | 10.00\% |  |
| Opening Balance | Leased | - | - | - | - |
| Addition | - | 3.00 | 2.30 | 0.61 | 5.91 |
|  | - | 3.00 | 2.30 | 0.61 | 5.91 |
| Less : Depreciation | - | 0.30 | 0.35 | 0.03 | 0.68 |
| WDV at end of Ist year | - | 2.70 | 1.96 | 0.58 | 5.23 |
| Additions During The Year | - | - | - | - | - |
|  | - | 2.70 | 1.96 | 0.58 | 5.23 |
| Less: Depreciation | - | 0.27 | 0.29 | 0.06 | 0.62 |
| WDV at end of IInd Year | - | 2.43 | 1.66 | 0.52 | 4.61 |
| Additions During The Y ear | - | - | - | - | - |
|  | - | 2.43 | 1.66 | 0.52 | 4.61 |
| Less : Depreciation | - | 0.24 | 0.25 | 0.05 | 0.54 |
| WDV at end of IIIrd year | - | 2.19 | 1.41 | 0.47 | 4.07 |
| Additions During TheYear | - | - | - | - | - |
|  | - | 2.19 | 1.41 | 0.47 | 4.07 |
| Less: Depreciation | - | 0.22 | 0.21 | 0.05 | 0.48 |
| WDV at end of IV year | - | 1.97 | 1.20 | 0.42 | 3.59 |
| Additions During The Y ear | - | - | - | - | - |
|  | - | 1.97 | 1.20 | 0.42 | 3.59 |
| Less: Depreciation | - | 0.20 | 0.18 | 0.04 | 0.42 |
| WDV at end of Vth year | - | 1.77 | 1.02 | 0.38 | 3.17 |


| REPAYM ENT SCHEDULE OF TERM LOAN |  |  |  |  | 11.5\% |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Year | Particulars | Amount | Addition | Total | Interest | Repayment | CI Balance |
| IST YEAR | Opening Balance |  |  |  |  |  |  |
|  | Ist Quarter | - | 5.32 | 5.32 | - | - | 5.32 |
|  | lind Quarter | 5.32 | - | 5.32 | 0.15 | - | 5.32 |
|  | IIIrd Quarter | 5.32 | - | 5.32 | 0.15 | - | 5.32 |
|  | Ivth Quarter | 5.32 | - | 5.32 | 0.15 | - | 5.32 |
|  |  |  |  |  | 0.46 | - |  |
| IIND YEAR | Opening Balance |  |  |  |  |  |  |
|  | Ist Quarter | 5.32 | - | 5.32 | 0.15 | 0.33 | 4.99 |
|  | lind Quarter | 4.99 | - | 4.99 | 0.14 | 0.33 | 4.65 |
|  | IIIrd Quarter | 4.65 | - | 4.65 | 0.13 | 0.33 | 4.32 |
|  | Ivth Quarter | 4.32 |  | 4.32 | 0.12 | 0.33 | 3.99 |
|  |  |  |  |  | 0.55 | 1.33 |  |
| IIIRD YEAR | Opening Balance |  |  |  |  |  |  |
|  | Ist Quarter | 3.99 | - | 3.99 | 0.11 | 0.33 | 3.66 |
|  | lind Quarter | 3.66 | - | 3.66 | 0.11 | 0.33 | 3.32 |
|  | IIIrd Quarter | 3.32 | - | 3.32 | 0.10 | 0.33 | 2.99 |
|  | Ivth Quarter | 2.99 |  | 2.99 | 0.09 | 0.33 | 2.66 |
|  |  |  |  |  | 0.40 | 1.33 |  |
| IVth Year | Opening Balance |  |  |  |  |  |  |
|  | Ist Quarter | 2.66 | - | 2.66 | 0.08 | 0.33 | 2.33 |
|  | lind Quarter | 2.33 | - | 2.33 | 0.07 | 0.33 | 1.99 |
|  | IIIrd Quarter | 1.99 | - | 1.99 | 0.06 | 0.33 | 1.66 |
|  | Ivth Quarter | 1.66 |  | 1.66 | 0.05 | 0.33 | 1.33 |
|  |  |  |  |  | 0.25 | 1.33 |  |
| Vth Year | Opening Balance |  |  |  |  |  |  |
|  | Ist Quarter | 1.33 | - | 1.33 | 0.04 | 0.33 | 1.00 |
|  | lind Quarter | 1.00 | - | 1.00 | 0.03 | 0.33 | 0.66 |
|  | IIIrd Quarter | 0.66 | - | 0.66 | 0.02 | 0.55 | 0.11 |
|  | Ivth Quarter | 0.11 |  | 0.11 | 0.00 | 0.55 | 0.44 |
|  |  |  |  |  | 0.09 | 1.76 |  |

## CALCULATION OF D.S.C.R

| PARTICULARS | IST YEAR | IIND YEAR | IIIRD YEAR | IVTH YEAR | VTH YEAR |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |
|  |  |  |  |  |  |
|  |  |  |  |  |  |
| CASH ACCRUALS | 5.67 | 6.23 | 6.78 | 7.92 | 9.01 |
|  |  |  |  |  |  |
| Interest on Term Loan | 0.46 | 0.55 | 0.40 | 0.25 | 0.09 |
|  |  |  |  |  |  |
| Total | 6.12 | 6.78 | 7.18 | 8.16 | 9.10 |
|  |  |  |  |  |  |
| REPAYM ENT |  |  |  |  |  |
| Instalment of Term Loan | 1.33 | 1.33 | 1.33 | 1.76 | 1.76 |
| Interest on Term Loan | 0.46 | 0.55 | 0.40 | 0.25 | 0.09 |
|  |  |  |  |  |  |
| Total | 1.79 | 1.88 | 1.73 | 2.01 | 1.85 |
|  |  |  |  |  |  |
| DEBT SERVICE COVERAGER | 3.42 | 3.60 | 4.15 | 4.05 | 4.91 |
|  |  |  |  |  |  |
| AVERAGED.S.C.R. |  |  | 4.03 |  |  |

BREAK EVEN POINT ANALYSIS

| Year | I | II | III | IV | V |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Net Sales \& Other Income | 29.93 | 36.49 | 41.74 | 46.99 | 52.24 |
| Less : Op. WIP Goods |  | 1.26 | 1.47 | 1.68 | 1.89 |
| Add : Cl. WIP Goods | 1.26 | 1.47 | 1.68 | 1.89 | 2.10 |
| Total Sales | 31.19 | 36.70 | 41.95 | 47.20 | 52.45 |
| Variable \& Semi Variable Exp. |  |  |  |  |  |
| Raw M aterial \& Tax | 18.00 | 21.00 | 24.00 | 27.00 | 30.00 |
| Electricity Exp/Coal Consumption at 85\% | 0.51 | 0.60 | 0.68 | 0.77 | 0.85 |
| M anufacturing Expenses 80\% | 0.48 | 0.88 | 1.00 | 1.13 | 1.25 |
| Wages \& Salary at 60\% | 3.01 | 3.31 | 3.64 | 4.01 | 4.41 |
| Selling \& adminstrative Expenses 80\% | 0.48 | 0.58 | 0.67 | 0.75 | 0.84 |
| Intt. On W orking Capital Loan | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 |
| Total Variable \& Semi Variable Exp | 22.72 | 26.61 | 30.24 | 33.90 | 37.59 |
| Contribution | 8.46 | 10.08 | 11.71 | 13.30 | 14.85 |
| Fixed \& Semi Fixed Expenses |  |  |  |  |  |
| M anufacturing Expenses 20\% | 0.12 | 0.22 | 0.25 | 0.28 | 0.31 |
| Electricity Exp/Coal Consumption at 15\% | 0.09 | 0.11 | 0.12 | 0.14 | 0.15 |
| Wages \& Salary at 40\% | 2.01 | 2.21 | 2.43 | 2.67 | 2.94 |
| Interest on Term Loan | 0.46 | 0.55 | 0.40 | 0.25 | 0.09 |
| Depreciation | 0.68 | 0.62 | 0.54 | 0.48 | 0.42 |
| Selling \& adminstrative Expenses 20\% | 0.12 | 0.15 | 0.17 | 0.19 | 0.21 |
| Total Fixed Expenses | 3.47 | 3.85 | 3.91 | 4.00 | 4.12 |
| Capacity Utilization | 60\% | 70\% | 80\% | 90\% | 100\% |
| OPERATING PROFIT | 4.99 | 6.23 | 7.80 | 9.30 | 10.73 |
| BREAK EVEN POINT | 25\% | 27\% | 27\% | 27\% | 28\% |
| BREAK EVEN SALES | 12.79 | 14.02 | 14.01 | 14.20 | 14.54 |

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