### **PROJECT REPORT**

Of

# **GHEE PRODUCTION**

#### **PURPOSE OF THE DOCUMENT**

This particular pre-feasibility is regarding **Ghee Production**.

The objective of the pre-feasibility report is primarily to facilitate potential entrepreneurs in project identification for investment and in order to serve his objective; the document covers various aspects of the project concept development, start-up, marketing, finance and management.

[We can modify the project capacity and project cost as per your requirement. We can also prepare project report on any subject as per your requirement.]



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		PROJECT	Γ AT A GLANCE		
1	Name of the Entreprenuer		xxxxxxxxxx		
2	Constitution (legal Status)		xxxxxxxxx		
3	Father / Spouse Name		xxxxxxxxxx		
4	Unit Address :		xxxxxxxxxxxxxxxxxx		
5	Product and By Product	:	District: Pin: Mobile GHEE	XXXXXXXX XXXXXXXX XXXXXXXXX	State: xxxxxxxxxx
6	Name of the project / business activity proposed :		GHEE PRODUCTION UNIT		
7	Cost of Project	:	Rs.24.44 Lakhs		
8	Means of Finance Term Loan Own Capital Working capital		Rs.17.5 Lakhs Rs.2.44 Lakhs Rs.4.5 Lakhs		
9	Debt Service Coverage Ratio	:	2.77		
10	Pay Back Period	:	5	Years	
11	Project Implementation Period	:	5-6	Months	
12	Break Even Point	:	23%		
13	Employment	:	8	Persons	
14	Power Requirement	:	40.00	HP	
15	Major Raw materials	:	Milk and Packing Material		
16	Estimated Annual Sales Turnover (Max Capacity)	:	153.58	Lakhs	
17	Detailed Cost of Project & Means of Finance				
	COST OF PROJECT		Particulars	(Rs. In Lakhs)  Amount  Own/Rented	

Farticulars	Amount
Land	Own/Rented
Building /Shed 800 Sq ft	2.00
Plant & Machinery	16.44
Furniture & Fixtures	1.00
Working Capital	5.00
Total	24.44

MEANS OF FINANCE

Particulars	Amount
Own Contribution	2.44
Working Capital(Finance)	4.50
Term Loan	17.50
Total	24.44

# **GHEE PRODUCTION**

**Introduction:** The word ghee is evolved from Sanskrit word ghrita. Ghee, the most famous traditional dairy product in India and many countries in Middle East. It is made from milk, cream, or butter of several animal species. Ghee is a common Indian name for clarified butter fat that originated in India and is commonly used in South Asian cuisine. Ghee is also lactose-free and contains no salt. Ghee or pure butterfat, looks like liquid gold and is the most soothing and delicious ingredient imaginable. Ghee has rich, sweet and deliciously nutty flavour. A little amount of ghee adds a lot of flavour to the food. It is a dairy product and as such it is gluten free.



### **Uses & Market Potential:** Ghee being a dairy product has several uses:

- ➤ It is used as cooking fat.
- ➤ In ice-cream manufacturing.

- ➤ It is used in confectionery industry.
- ➤ It is used in manufacturing of various types of fat spreads.
- ➤ It contains fat soluble vitamins such as A, D, E and hence can benefit vegetarian.
- ➤ It helps in increasing intelligence, memory power and boost body energy.

Ghee, which is widely used in Indian cooking, is the pure butter fat left over after the milk solids and water are removed from butter. It is very fragrant with a rich nutty taste and represents the second largest consumed dairy product in India, after liquid milk. The healthy growth of the market can be attributed to numerous forces. Population growth, rising disposable incomes, easy availability, and growing awareness about the benefits/ uses of ghee are some of the factors that are broadening the growth aspects of the market.

# **Machinery Requirement:** Basic machinery & equipments required are as follows:

S No.	Machine	Unit	Price
1.	Milk Storage Tank	2	70000
2.	Balance Tank	1	15000
3.	Milk Homogenizer	1	195000
4.	Milk Pasteurizer	1	275000
5.	Cream Separator	1	31000
6.	Boiler	1	165000
7.	Pump	1	18000
8.	Chiller	1	275000
9.	Butter Churning Machine	1	135000
10.	Ghee Boiling Kettle	1	85000
11.	IBT Type Chilling Machine	1	145000
12.	Pouch Filling Machine	1	215000
13.	Other machinery & equipments		20000
	Total Amount		1644000

**Raw Material:** The raw material that is used in this manufacturing unit is only milk and packing material.

**Manufacturing Process:** The milk is procured from vendor and stored in storage tanks prior to primary processing of milk, boiler is utilized to generate steam which is utilized in various process of plant which generally includes heating of milk and milk products as and when required.

This steam is initially utilized in pasteurizer to heat the milk for pasteurization, after appropriate holding time the milk is sent to another holding tank which stores the milk prior to cooling this is essential to reduce load on milk cooler as well as provide a uniform feed to milk cooler.

After cooling of milk its stored within a holding tank from where its supplied to milk homogenizer, which ensures uniform globule size in milk, followed by which milk is stored in a balance tank, from where it's feed to cream separator which essentially extracts cream from milk which is stored in another balance tank while toned milk is supplied to holding tank of pouch filling machine which packs the toned milk into packets of appropriate quantity which are then stored in IBT prior to dispatch for sale.

The cream on the other hand is cooled in another chiller, so as to reduce its temperature to 4 to 5 degree Celsius. The cream is then feed to butter churning machine.

The butter churning machine churns out butter from cream which is then feed to a heating vessel which heats the butter in order to obtain the ghee. This ghee is supplied to another pouch packaging machine which packs ghee in appropriate size packs, which are then stored in cold room till they are sent for sale.

#### <u>Area:</u>

The industrial setup requires space for Inventory, workshop or manufacturing area, space for power supply utilities and auxiliary like Generator setup. Also some of the area of building is required for office staff facilities, documentation, office furniture, etc. Thus, the approximate total area required for complete industrial setup is 800 to 1200Sqft. Civil work cost will be around 3 Lac Rs.(Approx.)

**Power Requirement** – The power consumption required to run all the machinery could be approximated as 40hp

**Manpower Requirement**- There are requirement of skilled machine operators to run the machine set. Experience quality engineers are required for desired quality control. Some helpers are also required to transfer the material from one work station to other. Office staffs are required to maintain the documentation. The approximate manpower required is 8 including 1 Supervisor, 1 Plant operator, 1 unskilled worker, 1 Helper and 1 Security guard. 3 Skilled worker including Accountant, Manager and Sales person.

**Bank Term Loan:** Rate of Interest is assumed to be at 11%

**<u>Depreciation:</u>** Depreciation has been calculated as per the Provisions of Income Tax Act, 1961

### **Approvals & Registration Requirement:**

Basic registration required in this project:

- GST Registration
- Udyog Aadhar Registration (Optional)
- Choice of a Brand Name of the product and secure the name with Trademark if require
- FSSAI Registration

# **Implementation Schedule:**

S No.	Activity	Time required	
1.	Acquisition of premises	1-2 Months	
2.	Procurement & installation of Plant & Machinery	1-2 Months	
3.	Arrangement of Finance	1.5-2 Months	
4.	Requirement of required Manpower	1 Month	
5.	Commercial Trial Runs	1 Month	
	Total time Required (some activities shall run	5-6 Months	
	concurrently)		

# **FINANCIALS**

PROJECTED CASH FLOW STAT	<u>EMENT</u>	1			
PARTICULARS	I	П	III	IV	v
SOURCES OF FUND					
Own Contribution	2.44	-			
Reserve & Surplus	5.44	9.12	11.35	15.26	20.61
Depriciation & Exp. W/off	2.77	2.37	2.02	1.73	1.48
Increase In Cash Credit	4.50				
Increase In Term Loan	17.50	-	-	-	-
Increase in Creditors	1.45	0.24	0.17	0.17	0.17
TOTAL:	34.10	11.73	13.55	17.16	22.27
APPLICATION OF FUND					
Increase in Fixed Assets	19.44	_	-	-	
Increase in Stock	2.22	0.35	0.35	0.37	0.39
Increase in Debtors	4.45	0.80	0.75	0.82	0.86
Repayment of Term Loan	1.94	3.89	3.89	3.89	3.89
Taxation	0.54	0.91	1.70	4.58	6.18
Drawings	4.00	5.00	6.00	7.00	9.00
TOTAL:	32.60	10.95	12.69	16.65	20.32
Opening Cash & Bank Balance	-	1.50	2.28	3.14	3.64
Add : Surplus	1.50	0.77	0.86	0.51	1.94
Closing Cash & Bank Balance	1.50	2.28	3.14	3.64	5.58

PROJECTED BALANCE SHEET	<u>[</u>				
PARTICULARS	I	II	III	IV	v
SOURCES OF FUND					
Capital Account					
Opening Balance	-	3.34	6.55	10.20	13.88
Add: Additions	2.44	-	-	-	-
Add: Net Profit	4.90	8.21	9.65	10.68	14.43
Less: Drawings	4.00	5.00	6.00	7.00	9.00
Closing Balance	3.34	6.55	10.20	13.88	19.31
CC Limit	4.50	4.50	4.50	4.50	4.50
Term Loan	15.55	11.66	7.77	3.88 -	0.00
Sundry Creditors	1.45	1.70	1.87	2.04	2.21
TOTAL:	24.85	24.41	24.34	24.30	26.01
APPLICATION OF FUND					
Fixed Assets (Gross)	19.44	19.44	19.44	19.44	19.44
Gross Dep.	2.77	5.13	7.16	8.89	10.37
Net Fixed Assets	16.67	14.31	12.28	10.55	9.07
Current Assets					
Sundry Debtors	4.45	5.25	6.00	6.82	7.68
Stock in Hand	2.22	2.57	2.92	3.29	3.68
Cash and Bank	1.50	2.28	3.14	3.64	5.58
TOTAL:	24.85	24.41	24.34	24.30	26.01

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PROJECTED PROFITABILITY STATE	EMENT_				
PARTICULARS	I	п	III	IV	v
A) SALES					
Gross Sale	89.00	105.05	120.03	136.35	153.58
Total (A)	89.00	105.05	120.03	136.35	153.58
B) COST OF SALES					
Raw Material Consumed	62.33	72.71	79.98	87.26	94.53
Elecricity Expenses	2.66	2.95	3.25	3.55	3.84
Repair & Maintenance	4.45	6.30	8.40	10.91	12.29
Labour & Wages	4.79	5.08	5.53	6.09	6.69
Depreciation	2.77	2.37	2.02	1.73	1.48
Cost of Production	76.99	89.41	99.19	109.53	118.83
Add: Opening Stock/WIP	_	0.50	2.09	2.39	2.71
Less: Closing Stock/WIP	0.50	2.09	2.39	2.71	3.05
Cost of Sales (B)	76.49	87.82	98.90	109.20	118.49
C) GROSS PROFIT (A-B)	12.51	17.24	21.13	27.15	35.09
, , ,	14.05%	16.41%	17.61%	19.91%	22.85%
D) Bank Interest (Term Loan )	1.90	1.55	1.12	0.70	0.27
ii) Interest On Working Capital	0.50	0.50	0.50	0.50	0.50
E) Salary to Staff	3.78	3.97	4.56	5.25	6.04
F) Selling & Adm Expenses Exp.	0.89	2.10	3.60	5.45	7.68
TOTAL (D+E)	7.06	8.12	9.78	11.89	14.48
H) NET PROFIT	5.44	9.12	11.35	15.26	20.61
	6.1%	8.7%	9.5%	11.2%	13.4%
I) Taxation	0.54	0.91	1.70	4.58	6.18
J) PROFIT (After Tax)	4.90	8.21	9.65	10.68	14.43

COMPUTATION OF MAKING OF GHEE		
Item to be Manufactured Ghee		
Manufacturing Capacity per day	150	kg
No. of Working Hour	8	
No of Working Days per month	25	
No. of Working Day per annum	300	
Total Production per Annum	45,000	kg
Total Production per Annum	90,000	Packet of 500gm each
Year	Capacity	GHEE
	Utilisation	
I	45%	40,500.00
п	50%	45,000.00
III	55%	49,500.00
IV	60%	54,000.00
V	65%	58,500.00

#### COMPUTATION OF RAW MATERIAL

Item Name	Qu	antity of Raw	Unit	Unit Rate of	Total CostPer
Milk		6,75,000.00	Ltr.	20	1,35,00,000.00
Packing material		Lumsum			3,50,000.00
Total					1,38,50,000.00
Total Raw material in Rs lacs					138.50

Raw Material Consumed	Capacity	Amount (Rs.)		
	Utilisation			
Ι	45%	62.33		
II	50%	72.71	5% Increase in Cost	
III	55%	79.98	5% Increase in Cost	
IV	60%	87.26	5% Increase in Cost	
V	65%	94.53	5% Increase in Cost	

COMPUTATION OF SALE					
Particulars	I	II	III	IV	V
Op Stock	-	945.00	1,050.00	1,155.00	1,260.00
Production	40,500.00	45,000.00	49,500.00	54,000.00	58,500.00
1 Toduction	40,500.00	45,000.00	49,300.00	34,000.00	38,300.00
	40,500.00	45,945.00	50,550.00	55,155.00	59,760.00
Less : Closing Stock(7 Days)	945.00	1,050.00	1,155.00	1,260.00	1,365.00
Net Sale	39,555.00	44,895.00	49,395.00	53,895.00	58,395.00
INEL Sale	39,333.00	44,095.00	49,393.00	33,893.00	36,393.00
Sale Price per packet of 500 gm	225.00	234.00	243.00	253.00	263.00
Sale (in Lacs)	89.00	105.05	120.03	136.35	153.58

COMPUTATION OF CLOSING STOCK &	WORKING CAPITA	AL			
PARTICULARS	I	п	III	IV	v
Finished Goods (7 Days requirement)	1.81	2.09	2.39	2.71	3.05
Raw Material				·	
(2 Days requirement)	0.42	0.48	0.53	0.58	0.63
Closing Stock	2.22	2.57	2.92	3.29	3.68

COMPUTATION OF WORKING CAPIT	TAL REQUIREMENT		
Particulars	Amount	Margin(10%)	Net
			Amount
Stock in Hand	2.22		
Less:			
Sundry Creditors	1.45		
Paid Stock	0.77	0.08	0.69
Sundry Debtors	4.45	0.44	4.00
Working Capital Requirement			4.70
Margin			0.52
MPBF			4.70
Working Capital Demand			4.50

BREAK UP OF LABOUR			
Particulars	Wages	No of	Total
	Per Month	Employees	Salary
Supervisor	12,000.00	1	12,000
Plant Operator	10,000.00	1	10,000
Unskilled Worker	6,000.00	1	6,000
Helper	4,000.00	1	4,000
Security Guard	6,000.00	1	6,000
			38,000
Add: 5% Fringe Benefit			1,900
Total Labour Cost Per Month			39,900
Total Labour Cost for the year (In Rs. Lakhs)		5	4

BREAK UP OF SALARY			
Particulars	Salary	No of	Total
	Per Month	Employees	Salary
Manager	12,000.00	1	12,000.00
Accountant cum store keeper	10,000.00	1	10,000.00
Sales	8,000.00	1	8,000.00
Total Salary Per Month			30,000.00
Add: 5% Fringe Benefit			1,500.00
Total Salary for the month			31,500.00
Total Salary for the year ( In Rs. Lakhs)		3	3.78

COMPUTATION OF DEPRECL	ATION				
Description	Land	Building/shed	Plant & Machinery	Furniture	TOTAL
Rate of Depreciation		10.00%	15.00%	10.00%	
Opening Balance	Leased		-	-	-
Addition	-	2.00	16.44	1.00	19.44
	-	2.00	16.44	1.00	19.44
		-	-	-	
TOTAL		2.00	16.44	1.00	19.44
Less: Depreciation	-	0.20	2.47	0.10	2.77
WDV at end of 1st year	-	1.80	13.97	0.90	16.67
Additions During The Year	=	=	-	-	-
	-	1.80	13.97	0.90	16.67
Less: Depreciation	-	0.18	2.10	0.09	2.37
WDV at end of IInd Year	_	1.62	11.88	0.81	14.31
Additions During The Year	-	-	-	-	-
	-	1.62	11.88	0.81	14.31
Less : Depreciation	-	0.16	1.78	0.08	2.02
WDV at end of IIIrd year	-	1.46	10.10	0.73	12.28
Additions During The Year	-	-	-	-	-
	-	1.46	10.10	0.73	12.28
Less : Depreciation	-	0.15	1.51	0.07	1.73
WDV at end of IV year	-	1.31	8.58	0.66	10.55
Additions During The Year	-	-	-	-	-
**	1			•	

1.31

0.13

1.18

Less : Depreciation

WDV at end of Vth year

8.58

1.29 7.29 10.55

1.48

9.07

0.66

0.07

0.59

ICEL TELIVIERY	T SCHEDULE OF TERM	ILUAN				11.0%	
Year	Particulars	Amount	Addition	Total	Interest	Repayment	Cl Balance
I	Opening Balance			1			
	Ist Quarter	-	17.50	17.50	0.48	-	17.5
	Iind Quarter	17.50	-	17.50	0.48	-	17.5
	IIIrd Quarter	17.50	-	17.50	0.48	0.97	16.5
	Ivth Quarter	16.53	-	16.53	0.45	0.97	15.5
					1.90	1.94	
II	Opening Balance						
	Ist Quarter	15.56	-	15.56	0.43	0.97	14.5
	Iind Quarter	14.58	-	14.58	0.40	0.97	13.6
	IIIrd Quarter	13.61	-	13.61	0.37	0.97	12.0
	Ivth Quarter	12.64		12.64	0.35	0.97	11.
					1.55	3.89	
III	Opening Balance						
	Ist Quarter	11.67	-	11.67	0.32	0.97	10.0
	Iind Quarter	10.69	_	10.69	0.29	0.97	9.:
	IIIrd Quarter	9.72	-	9.72	0.27	0.97	8.
	Ivth Quarter	8.75		8.75	0.24	0.97	7.
					1.12	3.89	<u> </u>
IV	Opening Balance				·		
	Ist Quarter	7.78	-	7.78	0.21	0.97	6.8
	Iind Quarter	6.81	-	6.81	0.19	0.97	5.8
	IIIrd Quarter	5.83	-	5.83	0.16	0.97	4.
	Ivth Quarter	4.86		4.86	0.13	0.97	3.
					0.70	3.89	
V	Opening Balance						
	Ist Quarter	3.89	-	3.89	0.11	0.97	2.
	Iind Quarter	2.92	-	2.92	0.08	0.97	1.
	IIIrd Quarter	1.94	-	1.94	0.05	0.97	0.
·	Ivth Quarter	0.97		0.97	0.03	0.97	0.

0.27

3.89

Door to Door Period 60 Months Moratorium Period 6 Months Repayment Period 54 Months

#### CALCULATION OF D.S.C.R

PARTICULARS	I	II	III	IV	V
<u>CASH ACCRUALS</u>	7.66	10.57	11.67	12.41	15.91
Interest on Term Loan	1.90	1.55	1.12	0.70	0.27
Total	9.56	12.12	12.80	13.11	16.18
REPAYMENT					
Repayment of Term Loan	1.94	3.89	3.89	3.89	3.89
Interest on Term Loan	1.90	1.55	1.12	0.70	0.27
Total	3.84	5.44	5.01	4.58	4.16
DEBT SERVICE COVERAGE RATIO	2.49	2.23	2.55	2.86	3.89
AVERAGE D.S.C.R.			2.77		

COMPUTATION OF ELECTRICITY			
(A) POWER CONNECTION			
Total Working Hour per day	Hours	8	
Electric Load Required	HP	40	
Load Factor		0.7460	
Electricity Charges	per unit	7.50	
Total Working Days		300	
Electricity Charges			5,37,120.00
Add : Minimim Charges (@ 10%)			
(B) DG set			
No. of Working Days		300	,
No of Working Hours		0.3	Hour per day
Total no of Hour		90	
Diesel Consumption per Hour		8	
Total Consumption of Diesel		720	
Cost of Diesel			Rs. /Ltr
Total cost of Diesel		0.47	
Add : Lube Cost @15%		0.07	
Total		0.54	
Total cost of Power & Fuel at 100%			5.91
Year	Capacity		Amount
			(in Lacs)
I	45%		2.66
II	50%		2.95
III	55%	•	3.25
IV	60%		3.55
V	65%		3.84



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