## PROJECT REPORT

## Of

## GP BUCKET

## PURPOSE OF THE DOCUMENT

This particular pre-feasibility is regarding GP Bucket.

The objective of the pre-feasibility report is primarily to facilitate potential entrepreneurs in project identification for investment and in order to serve his objective; the document covers various aspects of the project concept development, start-up, marketing, finance and management.
[We can modify the project capacity and project cost as per your requirement. We can also prepare project report on any subject as per your requirement.]


## G.P. BUCKET

Introduction: G.P. Sheet (Galvanised plain ) bucket is one of the common utensils used in rural houses as well as commercial use in different industries. It is used for collection and storage of drinking water milk and other food items. It is used in dairy Industry also. General Purpose Bucket. Your GP bucket (sometimes known as a trenching bucket) will be used for all types of pipe and cable trenching, so it needs to be robust, strong and durable.


Uses \& Market Potential: Bucket is a conventional utensils being used in rural house since long. G bucket is strong, rough \& tough in use Bucket from other component the plastic bucket has threatened it to same extent but could not replace it due to multi uses of GP bucket and its durability. Even now these is wide scope of the bucket not only is rural area but also in urban houses and industries.

## Product:

G.P. Bucket

## Raw Material:

1. GP Sheets
2. Rod 10 mm
3. MS Wire
4. Rivets
5. Bucket ear
6. White Paint
7. Wire
8. Label
9. Packing material \& other consumables

## Raw Material Requirement:

| S No. | Raw Material | Quantity | Rate | Value |
| :--- | :--- | :--- | :--- | :--- |
| 1. | G.P Sheet | 120 MT | 53000 | 6360000 |
| 2. | Rod 10 mm | 30 MT | 35000 | 1050000 |
| 3. | MS Wire | 72 MT | 36000 | 2592000 |
| 4. | Rivets | 1.2 MT | 50000 | 60000 |
| 5. | Bucket ear | 3.6 MT | 50000 | 180000 |
| 6. | Wire | 240 Kg | Ls | 10000 |
| 7. | Label | 27 Kg | Ls | 8000 |
| 8. | White paint | 48 containers | Ls | 30000 |
| 9. | Packing material \& other <br> consumables |  |  | 50000 |

## Manufacturing process \& Technical Aspects:

a) PROCESS SCHEDULE G.P Sheets are cut in different sizes as per template and the bended on bending $\mathrm{M} / \mathrm{c}$ as per requirement, assembled with the help of fasteners (rivets) handles are prepared by bending suitable size of rods. Fixed it in the bucket and buckets are
made leak proof using special adhesives. Completed buckets are cleaned, and stored for marketing.
b) QUALITY SPECIFICATIONS: The Material specification of the bucket are of different sizes depending upon its use or demand of shops need to be used in the market. The quality of the product can be controlled at three stage:

1. Selection of suitable material specification.
2. Templates used should be of closed dimensional tolerance
3. Proper finishing of product.
c) ENERGY CONSERVATION: It has become essential these days that the energy conservation efforts are needed to be strengthened substantially. The energy audit is an integral part of an energy conservation project and is the key to systematic approach for decision various factors which affect fuel economy in such industries.
4. Selection of suitable \& energy efficient machines.
5. Efficient use of machines.
6. Good house keeping
7. Train employee for energy conservation.
8. Encourage them for implementing energy conservation tools \& techniques.

## Area:

The industrial setup requires space for Inventory, workshop or manufacturing area, space for power supply utilities and auxiliary like Generator setup. Also some of the area of building is required for office staff facilities, documentation, office furniture, etc. Thus, the approximate total area required for complete industrial setup is 1000 to 1200 Sqft. Civil work will cost around Rs. 6 Lac(Approx.)

Machines: Basic machineries are as follows:

1. Stamping machine
2. Bucket body bending machine
3. Sheet Folding machine
4. Bar bending \& folding machine
5. Bar Cutting machine
6. Circle Cutting machine
7. Bucket wiring machine
8. Treadle shearing machine
9. Weighing machine
10. Other machine \& equipments

## Cost of Machines:

| S No. | Machine | Unit | Price |
| :--- | :--- | :--- | :--- |
| 1. | Stamping machine | 1 | 30000 |
| 2. | Bucket body bending machine | 1 | 15000 |
| 3. | Sheet Folding machine | 1 | 12000 |
| 4. | Bar bending \& folding machine | 1 | 7000 |
| 5. | Bar cutting machine | 1 | 7500 |
| 6. | Circle cutting machine | 1 | 3000 |
| 7. | Bucket wiring machine | 1 | 24000 |
| 8. | Treadle shearing machine | 1 | 35000 |
| 9. | Weighing machine | 1 | 15000 |
| 10. | Other machine \& equipments |  | 22000 |
| A | Total |  | 170500 |
| B | GST@18\% |  | 30690 |
| C | Net Amount |  | 201190 |
| D | Net Amount(Round off) |  | 201000 |

Power Requirement -The power consumption required to run all the machinery could be approximated as 30 hp .

Manpower Requirement- There are requirement of skilled machine operators to run the machine set. Experience quality engineers are required for desired quality control. Some helpers are also required to transfer the material from one work station to other. Office staffs are required to maintain the documentation. The approximate manpower required is 9 including 1 Supervisor, 2 Plant operator, 1 Unskilled worker, security guard and helper each. 3 Skilled workers including each Accountant, Manager and sales person.

Bank Term Loan: Rate of Interest is assumed to be at 11\%

Depreciation: Depreciation has been calculated as per the Provisions of Income Tax Act, 1961

## Approvals \& Registration Requirement:

Basic registration required in this project:

- GST Registration
- Udyog Aadhar Registration (Optional)
- Choice of a Brand Name of the product and secure the name with Trademark if require


## Implementation Schedule:

| S No. | Activity | Time required |
| :--- | :--- | :--- |
| 1. | Acquisition of premises | $1-2$ Months |
| 2. | Procurement \& installation of Plant \& Machinery | $1-2$ Months |
| 3. | Arrangement of Finance | $1.5-2$ Months |
| 4. | Requirement of required Manpower | 1 Month |
| 5. | Commercial Trial Runs | 1 Month |
|  | Total time Required (some activities shall run <br> concurrently) | $5-6$ Months |

## FINANCIALS





| COMPUTATION OF MAKING OF GP BUCKET |  |  |  |
| :--- | :--- | :--- | :--- |
|  |  |  |  |
| Item to be Manufactured GP Bucket |  | 240 | Buckets |
| Manufacturing Capacity per day |  |  |  |
|  |  | 8 |  |
| No. of Working Hour |  | 25 |  |
|  |  | 300 |  |
| No of Working Days per month |  | 72,000 | Buckets |
|  |  | 72,000 | Buckets |
| No. of Working Day per annum |  |  |  |
|  |  | Capacity |  |
| Total Production per Annum |  | Utilisation |  |
| Total Production per Annum |  |  |  |
| Year |  | $45 \%$ |  |
|  |  | $50 \%$ |  |
|  |  | $55 \%$ |  |
| I |  | $60 \%$ |  |
| II |  | $65 \%$ |  |
| III |  | $36,000.00$ |  |
| IV |  | $39,600.00$ |  |
| V |  | $43,200.00$ |  |
|  |  | $46,800.00$ |  |


| COMPUTATION OF RAW MATERIAL |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| Item Name | Quantity of Raw Material | Unit | Unit Rate of | Total CostPer Annum (100\%) |
| G.P Sheet | 120.00 | MT | 53,000.00 | 63,60,000.00 |
| Rod 10 mm | 30.00 | MT | 35,000.00 | 10,50,000.00 |
| MS Wire | 72.00 | MT | 36,000.00 | 25,92,000.00 |
| Rivets | 1.20 | MT | 50,000.00 | 60,000.00 |
| Bucket ear | 3.60 | MT | 50,000.00 | 1,80,000.00 |
| Wire | 240.00 | Kg | Ls | 10,000.00 |
| Label | 27.00 | Kg | Ls | 8,000.00 |
| White paint | 48.00 | Containers | Ls | 30,000.00 |
| Packing material \& other consumables |  |  |  | 50,000.00 |
| Total |  |  |  | 1,03,40,000.00 |
|  |  |  |  |  |
| Total Raw material in Rs lacs |  |  |  | 103.40 |



| COMPUTATION OF WORKING CAPITAL REQUIREMENT |  |  |  |
| :--- | ---: | ---: | ---: |
| Particulars |  |  |  |
|  | Amount | Margin(10\%) | Net |
|  |  |  | Amount |
| Stock in Hand | 1.69 |  |  |
| Less: |  |  |  |
| Sundry Creditors | 1.09 |  | 0.55 |
| Paid Stock | 0.61 |  | 0.06 |
|  |  |  | 0.32 |
| Sundry Debtors | 3.19 |  | 3.41 |
| Working Capital Requirement |  |  | 0.38 |
|  |  |  | 3.41 |
| Margin |  |  | 3.00 |
|  |  |  |  |
| MPBF |  |  |  |
| Working Capital Demand |  |  |  |


| COMPUTATION OF SALE |  |  |  |  |
| :--- | ---: | ---: | ---: | ---: | ---: |
|  |  |  |  |  |


| BREAK UP OF LABOUR |  |  |  |  |
| :--- | :--- | :--- | :--- | ---: |
|  |  |  |  |  |
| Particulars |  | Wages | No of | Total |
|  |  | Per Month | Employees | Salary |
| Supervisor |  | $12,000.00$ | 1 | $12,000.00$ |
| Plant Operator |  | $10,000.00$ | 2 | $20,000.00$ |
| Unskilled Worker |  | $5,000.00$ | 1 | $5,000.00$ |
| Helper | $2,000.00$ | 1 | $2,000.00$ |  |
| Security Guard |  | $6,000.00$ |  | $6,000.00$ |
|  |  |  | 1 |  |
|  |  |  |  | $45,000.00$ |
| Add: 5\% Fringe Benefit |  |  | $2,250.00$ |  |
| Total Labour Cost Per Month |  |  | $47,250.00$ |  |
| Total Labour Cost for the year ( In Rs. Lakhs) |  | 6 | 5.67 |  |



| COMPUTATION OF DEPRECIATION |  | Building/shed |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Description | Land |  | Plant \& Machinery | Furniture | TOTAL |
| Rate of Depreciation |  | 10.00\% | 15.00\% | 10.00\% |  |
| Opening Balance | Leased |  | - | - | - |
| Addition | - | 6.00 | 2.01 | 1.50 | 9.51 |
|  | - | 6.00 | 2.01 | 1.50 | 9.51 |
|  |  | - | - | - |  |
| TOTAL |  | 6.00 | 2.01 | 1.50 | 9.51 |
| Less: Depreciation | - | 0.60 | 0.30 | 0.15 | 1.05 |
| WDV at end of Ist year | - | 5.40 | 1.71 | 1.35 | 8.46 |
| Additions During The Year | - | - | - | - | - |
|  | - | 5.40 | 1.71 | 1.35 | 8.46 |
| Less: Depreciation | - | 0.54 | 0.26 | 0.14 | 0.93 |
| WDV at end of IInd Year | - | 4.86 | 1.45 | 1.22 | 7.53 |
| Additions During The Year | - | - | - | - | - |
|  | - | 4.86 | 1.45 | 1.22 | 7.53 |
| Less: Depreciation | - | 0.49 | 0.22 | 0.12 | 0.83 |
| WDV at end of IIIrd year | - | 4.37 | 1.23 | 1.09 | 6.70 |
| Additions During The Year | - | - | - | - | - |
|  | - | 4.37 | 1.23 | 1.09 | 6.70 |
| Less: Depreciation | - | 0.44 | 0.19 | 0.11 | 0.73 |
| WDV at end of IV year | - | 3.94 | 1.05 | 0.98 | 5.97 |
| Additions During The Year | - | - | - | - | - |
|  | - | 3.94 | 1.05 | 0.98 | 5.97 |
| Less: Depreciation | - | 0.39 | 0.16 | 0.10 | 0.65 |
| WDV at end of Vth year | - | 3.54 | 0.89 | 0.89 | 5.32 |


| REPAYMENT SCHEDULE OF TERM LOAN |  |  |  |  |  | 11.0\% |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Year | Particulars | Amount | Addition | Total | Interest | Repayment | Cl Balance |
| I | Opening Balance |  |  |  |  |  |  |
|  | Ist Quarter | 8.56 | - | 8.56 | 0.24 | - | 8.56 |
|  | Iind Quarter | 8.56 | - | 8.56 | 0.24 | - | 8.56 |
|  | IIIrd Quarter | 8.56 | - | 8.56 | 0.24 | 0.48 | 8.08 |
|  | Ivth Quarter | 8.08 | - | 8.08 | 0.22 | 0.48 | 7.61 |
|  |  |  |  |  | 0.93 | 0.95 |  |
| II | Opening Balance |  |  |  |  |  |  |
|  | Ist Quarter | 7.61 | - | 7.61 | 0.21 | 0.48 | 7.13 |
|  | Iind Quarter | 7.13 | - | 7.13 | 0.20 | 0.48 | 6.66 |
|  | IIIrd Quarter | 6.66 | - | 6.66 | 0.18 | 0.48 | 6.18 |
|  | Ivth Quarter | 6.18 |  | 6.18 | 0.17 | 0.48 | 5.71 |
|  |  |  |  |  | 0.76 | 1.90 |  |
| III | Opening Balance |  |  |  |  |  |  |
|  | Ist Quarter | 5.71 | - | 5.71 | 0.16 | 0.48 | 5.23 |
|  | Iind Quarter | 5.23 | - | 5.23 | 0.14 | 0.48 | 4.76 |
|  | IIIrd Quarter | 4.76 | - | 4.76 | 0.13 | 0.48 | 4.28 |
|  | Ivth Quarter | 4.28 |  | 4.28 | 0.12 | 0.48 | 3.80 |
|  |  |  |  |  | 0.55 | 1.90 |  |
| IV | Opening Balance |  |  |  |  |  |  |
|  | Ist Quarter | 3.80 | - | 3.80 | 0.10 | 0.48 | 3.33 |
|  | Iind Quarter | 3.33 | - | 3.33 | 0.09 | 0.48 | 2.85 |
|  | IIIrd Quarter | 2.85 | - | 2.85 | 0.08 | 0.48 | 2.38 |
|  | Ivth Quarter | 2.38 |  | 2.38 | 0.07 | 0.48 | 1.90 |
|  |  |  |  |  | 0.34 | 1.90 |  |
| V | Opening Balance |  |  |  |  |  |  |
|  | Ist Quarter | 1.90 | - | 1.90 | 0.05 | 0.48 | 1.43 |
|  | Iind Quarter | 1.43 | - | 1.43 | 0.04 | 0.48 | 0.95 |
|  | IIIrd Quarter | 0.95 | - | 0.95 | 0.03 | 0.48 | 0.48 |
|  | Ivth Quarter | 0.48 |  | 0.48 | 0.01 | 0.48 | 0.00 |
|  |  |  |  |  | 0.13 | 1.90 |  |


| Door to Door Period | 60 | Months |
| :--- | ---: | :--- |
| Moratorium Period | 6 | Months |
| Repayment Period | 54 | Months |


| CALCULATION OF D.S.C.R |  | II | III | IV | V |
| :---: | :---: | :---: | :---: | :---: | :---: |
| PARTICULARS | I |  |  |  |  |
|  |  |  |  |  |  |
|  |  |  |  |  |  |
|  |  |  |  |  |  |
| CASH ACCRUALS | 3.50 | 3.66 | 5.31 | 7.60 | 9.38 |
|  |  |  |  |  |  |
| Interest on Term Loan | 0.93 | 0.76 | 0.55 | 0.34 | 0.13 |
|  |  |  |  |  |  |
| Total | 4.42 | 4.42 | 5.86 | 7.94 | 9.51 |
|  |  |  |  |  |  |
| REPAYMENT |  |  |  |  |  |
| Repayment of Term Loan | 0.95 | 1.90 | 1.90 | 1.90 | 1.90 |
| Interest on Term Loan | 0.93 | 0.76 | 0.55 | 0.34 | 0.13 |
|  |  |  |  |  |  |
| Total | 1.88 | 2.66 | 2.45 | 2.24 | 2.03 |
|  |  |  |  |  |  |
| DEBT SERVICE COVERAGE RA | 2.35 | 1.66 | 2.39 | 3.54 | 4.68 |
|  |  |  |  |  |  |
| AVERAGE D.S.C.R. |  |  | 2.85 |  |  |


| COMPUTATION OF ELECTRICITY |  |  |  |
| :---: | :---: | :---: | :---: |
| (A) POWER CONNECTION |  |  |  |
|  |  |  |  |
| Total Working Hour per day | Hours | 8 |  |
| Electric Load Required | HP | 30 |  |
| Load Factor |  | 0.7460 |  |
| Electricity Charges | per unit | 7.50 |  |
| Total Working Days |  | 300 |  |
| Electricity Charges |  |  | 4,02,840.00 |
|  |  |  |  |
| Add : Minimim Charges (@ 10\%) |  |  |  |
|  |  |  |  |
|  |  |  |  |
| (B) DG set |  |  |  |
| No. of Working Days |  | 300 | days |
| No of Working Hours |  | 0.3 | Hour per day |
| Total no of Hour |  | 90 |  |
| Diesel Consumption per Hour |  | 8 |  |
| Total Consumption of Diesel |  | 720 |  |
| Cost of Diesel |  | 65.00 | Rs. / Ltr |
| Total cost of Diesel |  | 0.47 |  |
| Add : Lube Cost @15\% |  | 0.07 |  |
| Total |  | 0.54 |  |
|  |  |  |  |
| Total cost of Power \& Fuel at 100\% |  |  | 4.57 |
|  |  |  |  |
| Year | Capacity |  | Amount |
|  |  |  | (in Lacs) |
|  |  |  |  |
| I | 45\% |  | 2.05 |
| II | 50\% |  | 2.28 |
| III | 55\% |  | 2.51 |
| IV | 60\% |  | 2.74 |
| V | 65\% |  | 2.97 |

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